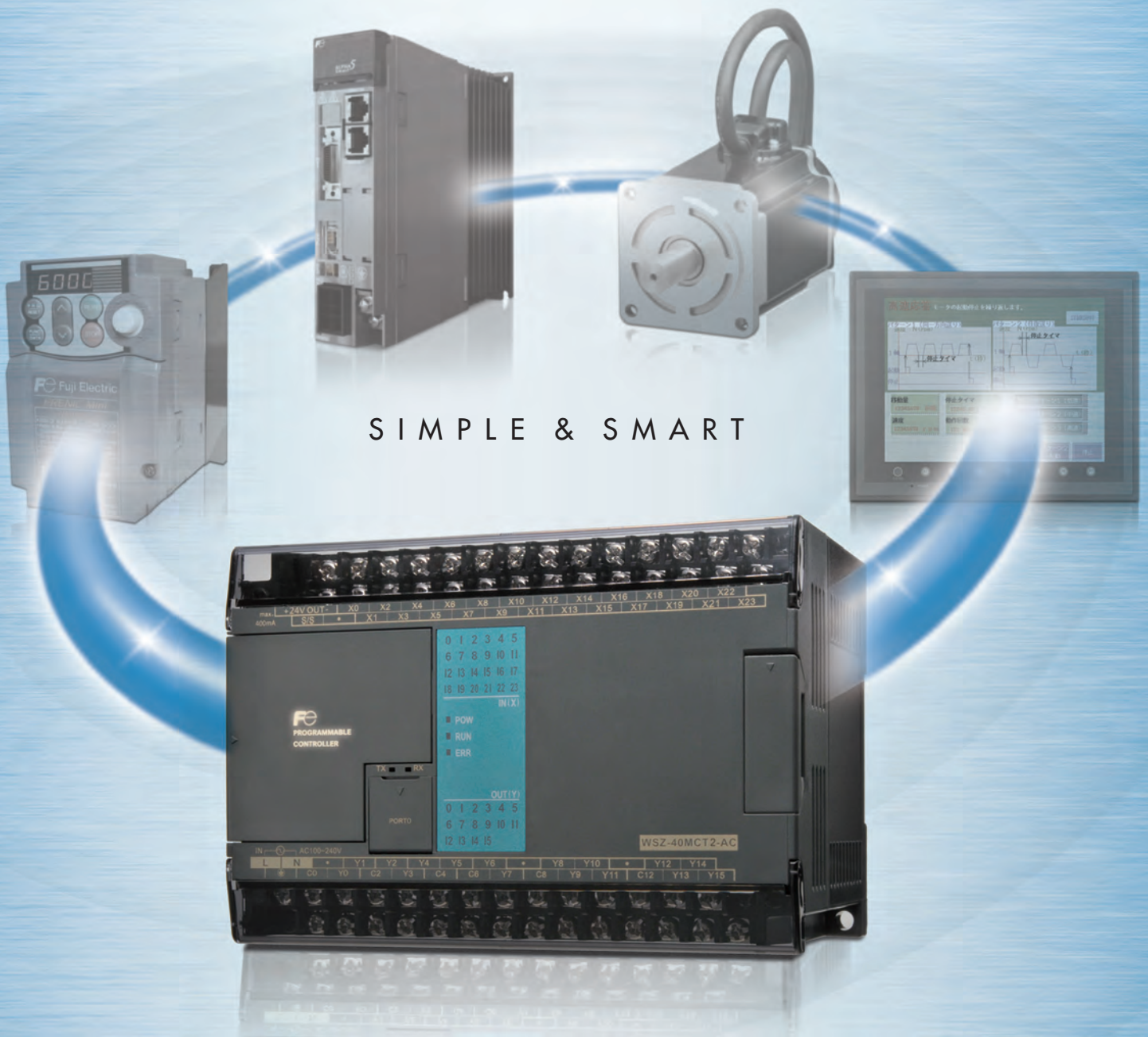


WSZ Controller

for FUJI Inverter and Servo system



S I M P L E & S M A R T

Features

•The Ultimate Compact Controller

The slender design not only saves mounting space, but allows the entire system including distribution panel and control box to be downsize.

•More simple configuration

The combination of WSZ controller, Fuji's servo system and HMI enables to reduce wiring, simplify control and maximize performance.

•High Performance

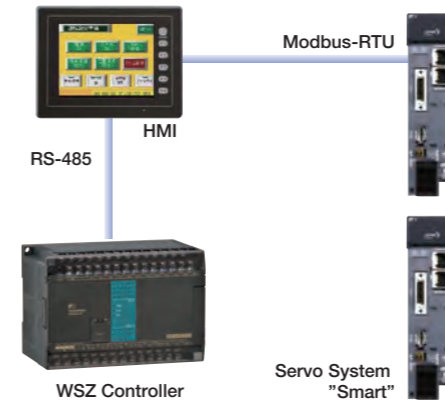
With "System on Chips " (SoC), WSZ controller realized integration of powerful features such as three high-speed communication ports, four sets of hardware high-speed counters/ timers, four axes of high-speed pulse outputs for NC positioning control (with linear interpolation or dynamic tracking) 16 high-speed interrupts or captured inputs.

Model List

Product	Type Code	Main Specifications
Basic Main Units (Up to 20kHz)	WSZ-14MAR2-D24	8 points digital input; 6 points relay output; 1 RS232 port; 24VDC power supply
	WSZ-24MAR2-D24	14 points digital input; 10 points relay output; 1 RS232 port; 24VDC power supply
	WSZ-24MAT2-D24	14 points digital input; 10 points transistor output; 1 RS232 port; 24VDC power supply
Advanced Main Units (Up to 200kHz)	WSZ-14MCT2-D24	8 points digital input; 6 points transistor output; 1 RS232 port; 24VDC power supply
	WSZ-24MCT2-D24	14 points digital input; 10 points transistor output; 1 RS232 port; 24VDC power supply
	WSZ-32MCT2-D24	20 points digital input; 12 points transistor output; 1 RS232 port; 24VDC power supply
	WSZ-40MCT2-D24	24 points digital input; 16 points transistor output; 1 RS232 port; 24VDC power supply
	WSZ-60MCT2-D24	36 points digital input; 24 points transistor output; 1 RS232 port; 24VDC power supply
	WSZ-24MCT2-AC	14 points digital input; 10 points transistor output; 1 RS232 port; 100-240VAC power supply
	WSZ-32MCT2-AC	20 points digital input; 12 points transistor output; 1 RS232 port; 100-240VAC power supply
	WSZ-40MCT2-AC	24 points digital input; 16 points transistor output; 1 RS232 port; 100-240VAC power supply
	WSZ-60MCT2-AC	36 points digital input; 24 points transistor output; 1 RS232 port; 100-240VAC power supply
DIO Expansion Unit/Modules	WSZ-24XYT-AC	14 points digital input; 10 points transistor output; 100-240VAC power supply
	WSZ-8XYR	4 points digital input; 4 points relay output module
	WSZ-8XYT	4 points digital input; 4 points transistor output module
	WSZ-8YT	8 points transistor output module
	WSZ-16YR	16 points relay output module
	WSZ-16YT	16 points transistor output module
AIO Modules/Board	WSZ-2DA	2ch. analog output module
	WSZ-4A2D	4ch. analog input + 2ch analog output module
	WSZ-6AD	6ch. analog input module
	WSZ-B2A1D	2ch. analog Input + 1ch. analog output board
Temperature Measurement Modules	WSZ-6TC	6ch. thermocouple temperature input module
	WSZ-16TC	16ch. thermocouple temperature input module
AI +Temperature Measurement Combo Module	WSZ-2A4TC	2ch. analog input + 4ch. thermocouple module
Load Cell Module	WSZ-1LC	1ch. load cell measurement module
Communication Modules/Boards	WSZ-CM22	2 ports RS232 communication module
	WSZ-CM55	2 ports RS485 communication module
	WSZ-CM25E	1 port RS232 + 1 port RS485 + Ethernet interface communication module
	WSZ-CB25	1 port RS232 + 1 port RS485 communication board
	WSZ-CBE	1 port 10 Base T Ethernet communication board
	WSZ-CBCAN	1 port CANopen communication board
Memory Pack	WSZ-PACK	Program memory pack
Communication Cables	WSZ-U2C-MD-180	Communication converter cable, main unit Port 0 RS232 to USB-A, 180cm
	WSZ-232P0-9F-150	Communication cable, main unit Port 0 RS232 to DB9F, 150cm
	WSZ-232P0-9M-400	Communication cable, main unit Port 0 RS232 to DB9M, 400cm

Application Example

System Configuration Example



Achieves the Total Support for Motion System!!

Application Example

Controls the film feed starting timing in response to the rate of plastic bottles.

Allows the manufacturing information to be controlled including the no. of shots of plastic bottle, total no. of shots of plastic bottle, and percentage of defectiveness, etc.

Enables visualizing the manufacturing information by using the data from the WSZ controller.

Contents

Features	2	General Specifications	4
Model List	2	Product Specifications	8
Application Example	3	Dimensions	11

General Specifications

Environmental specifications

Item		Specification	Note
Operating ambient temperature	Enclosure space	Minimum	5°C
		Maximum	40°C
	Open space	Minimum	5°C
		Maximum	55°C
Storage temperature		-25~70°C	Permanent installation
Relative humidity(non-condensing, RH-2)		5~95%	
Pollution resistance		Degree II	
Corrosion resistance		Base on IEC-68 standard	
Altitude		≤2000m	
Vibration	Fixed by DIN RAIL	0.5G, 2 hours for each direction of 3 axes	
	Fasten by screw	2G, 2 hours for each direction of 3 axes	
Shock resistance		10G, three times for each direction of 3 axes	
Noise resistance		1500 Vp-p, pulse width 1μS	
Withstand voltage		1500VAC, 1 minute	L, N to any terminal

AC power supply specifications

Specification	Item	10/14 points main units	20/24 points main units	32/40 points main units	60 points main units
Input range	Voltage	100~240VAC, -15%/+10%			
	Frequency	50/60Hz ±5%			
Max. power consumption (built-in power supply)		21W(SPW14-AC)	36W(SPW24-AC)		
Inrush current		20A@264VAC			
Allowable power momentary interruption time		< 20mS			
Fuse rating		2A, 250V			

DC power supply specifications

Specification	Item	10/14 points main units	20/24 points main units	32/40 points main units	60 points main units
Input voltage		12 or 24 VDC, -15%/+20%			
Max. power consumption (@ full built-in power supply)		21W(SPW14-D12/D24)	36W(SPW24-D12/D24)		
Inrush current		20A@12 or 24VDC			
Allowable power momentary interruption time		< 2mS			
Fuse rating		3A(D12)/1.5A(D24),125V	5A(D12)/2.5A(D24),125V		

Main unit specifications

* : Default, changable by user

Item		Specification	Note
Execution speed		0.33uS/Sequential instruction	
Program capacity		20K Words	
Program memory		FLASH ROM or SRAM + Lithium battery for Back-up	
Sequential instruction		36 instructions	
Function instruction		326 instructions (126 kinds)	Include derivative instructions
Flow chart command (SFC)		4 instructions	
Communication Interface	Port 0 (RS232 or USB)	Communication speed 4.8k ~ 115.2Kbps (9.6Kbps)*	Port1 ~ 4 provides Modbus RTU/ASC II or user defined communication protocol
	Port 1 ~ Port 4 (RS232, RS485, Ethernet, CANopen or GSM)	Communication speed 4.8k ~ 921.6Kbps (9.6Kbps)*	
	Maximum link stations	254	
Digital (Bit status)	X Input contact (DI)	X0~X255 (256)	Corresponding to external digital input
	Y Output relay (DO)	Y0~Y255 (256)	Corresponding to external digital output
	TR Temporary relay	TR0~TR39 (40)	

General Specifications

(Continue)

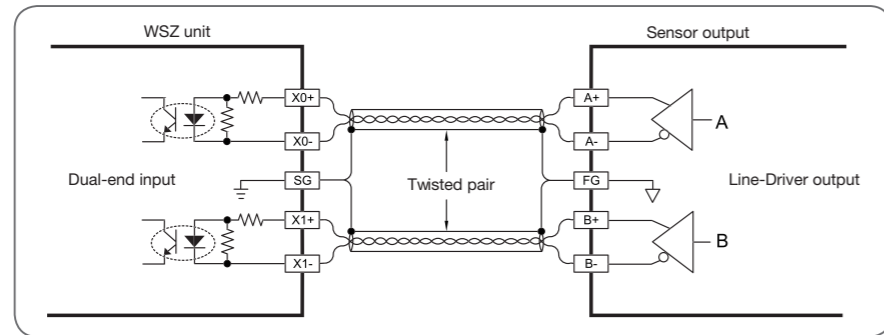
Item		Specification	Note	
Digital (Bit status)	M Internal relay	Non-retentive	M0 ~ M799 (800)*	
		Retentive	M1400 ~ M1911 (512)	
	Special relay		M800 ~ M1399 (600)*	
			M1912 ~ M2001 (90)	
	S Step relay	Non-retentive	S0 ~ S499 (500)*	
		Retentive	S500 ~ S999 (500)*	
T	Timer "Time-Up" status contact	T0 ~ T255 (256)		
C	Counter "Count-Up" status contact	C0 ~ C255 (256)		
TMR	Timer current value register	0.01S Time base	T0 ~ T49 (50)*	
		0.1S Time base	T50 ~ T199 (150)*	
		1S Time base	T200 ~ T255 (56)*	
CTR	Counter current value register	16-bit	Retentive	C0 ~ C139 (140)*
			Non-retentive	C140 ~ C199 (60)*
		32-bit	Retentive	C200 ~ C239 (40)*
			Non-retentive	C240 ~ C255 (16)*
HR DR		Retentive	R0 ~ R2999 (3000)*	
		Non-retentive	D0 ~ D3999 (4000)	
HR ROR	Data register	Retentive	R5000 ~ R8071 (3072)*	
		Read only register	R5000 ~ R8071 can be set as ROR ~ default setting is (0)*	
		File register	F0 ~ F8191 (8192)	
IR	Input register	R3840 ~ R3903 (64)	Corresponding to external numeric input	
OR	Output register	R3904 ~ R3967 (64)	Corresponding to external numeric output	
SR	Special system register		R3968 ~ R4167 (197), D4000 ~ D4095 (96)	
	0.1mS high-speed timer register		R4152 ~ R4154 (3)	
	High-speed counter register	Hardware (4 sets)	DR4096 ~ DR4110 (4x4)	
		Software (4 sets)	DR4112 ~ DR4126 (4x4)	
	Calendar Register		R4128 (sec) R4129 (min) R4130 (hour) R4131 (day) R4132 (month) R4133 (year) R4143 (week)	
XR	Index register	V · Z (2), P0 ~ P9 (10)		
Interrupt control	External interrupt control		32 interrupts (16 points input positive/negative edge)	
	Internal interrupt control		8 interrupts (1, 2, 3, 4, 5, 10, 50, 100mS)	
0.1mS high speed timer(HST)			1 (16-bit), 4 (32-bit, share with HHSC)	
High-speed counter (HSC)	Hardware high-speed counter (HHSC) /32-bit	No. of channel	Up to 4	
		Counting mode	8 modes (U/D, U/Dx2, P/R, P/Rx2, A/B, A/Bx2, A/Bx3, A/Bx4)	
	Software high-speed counter (SHSC) /32-bit	Counting frequency	Maximum is 200KHz (Single-end input) or 920KHz (differential input)	
		No. of channel	Up to 4	
NC position pulse out (HSPSO)	Output frequency	Counting mode	3 modes (U/D, P/R, A/B)	
		Counting frequency	Maximum sum up to 5KHz	
HSPWM output	Output frequency	Number of axis	Up to 4	
		Output frequency	Maximum is 200KHz (Single-end output) or 920KHz (differential output)	
		Pulse output mode	3 modes (U/D, P/R, A/B)	
Captured input	Points	Programming method	Dedicated position language	
		Interpolation	Maximum 4 axes linear interpolation	
Digital filter	X0 ~ X15	Number of points	Up to 4	
		Output frequency	72Hz ~ 18.432KHz (with 0.1% resolution) 720Hz ~ 184.32KHz (with 1% resolution)	
Captured input	Minimum capturable Pulse width		Maximum 36 points (All inputs in main unit are suitable this feature)	
			>10 μS (for ultra high speed / high speed input)	
			>47 μS (for Medium speed input)	
Digital filter	X16 ~ X35		>470 μS (for Medium low speed input)	
			Adjustable frequency 14KHz ~ 1.8MHz	
			Adjustable time constant 0 ~ 1.5mS/0~15mS (unit: 0.1mS/1mS)	
Digital filter	X16 ~ X35		Chosen by frequency at high frequency	
			Time constant 1 ~ 15mS adjustable (unit: 1ms)	

General Specifications

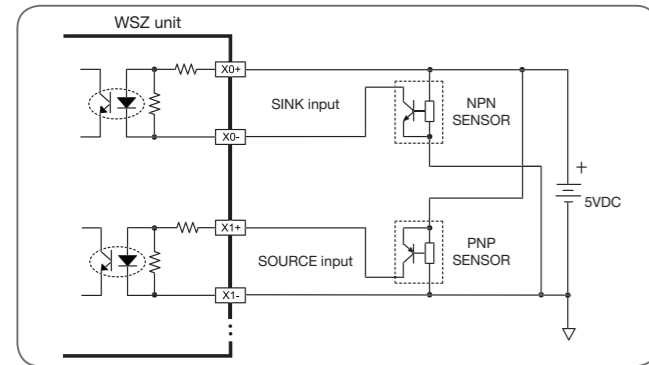
Digital Input (DI) Specifications

Specification	Item	5VDC differential input		24VDC single-end input			Notes
		Ultra high speed	High speed	Medium speed (HSC)	Medium low speed (capture input)	Low speed	
Maximum input frequency*/accumulated time		920KHz	200KHz	20KHz(HHSC) Total 5KHz(SHSC)	0.47mS	4.7mS	*: Half of maximum frequency while A/B phase input
Input signal voltage		5VDC ± 10% / 24VDC ± 10%					
Threshold current	ON	>11mA	>8mA	>4mA		>2.3mA	
	OFF	<2mA		<1.5mA		<0.9mA	
Maximum input current		20mA	10.5mA	7.6mA		4.5mA	
Input indication		Displayed by LED: light when " ON" , dark when " OFF"					
Isolation method		Photocouple isolation, 500VAC, 1 minute					
SINK/SOURCE wiring		Independent wiring	Via variation of internal common terminal S/S and external common wiring				
Noise filtering methods		DHF (0~15mS) +AHF (0.47μS)		DHF (0~15mS) +AHF (4.7μS)	DHF (0~15mS) +AHF (0.47mS)	AHF (4.7mS)	
		DHF: Digital Hardware Filter AHF: Analog Hardware Filter					

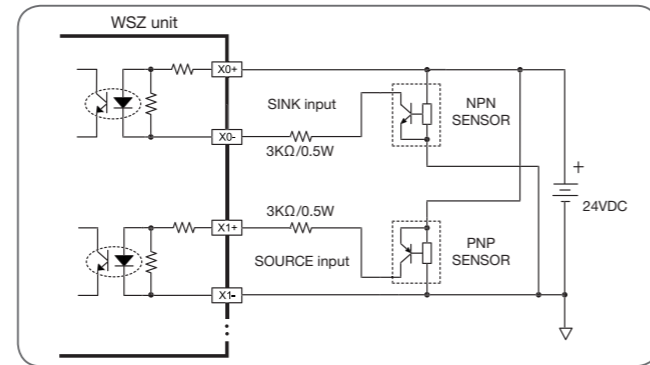
Wiring of 5VDC differential input (with frequency up to 920KHz, for high speed or high noise environments)



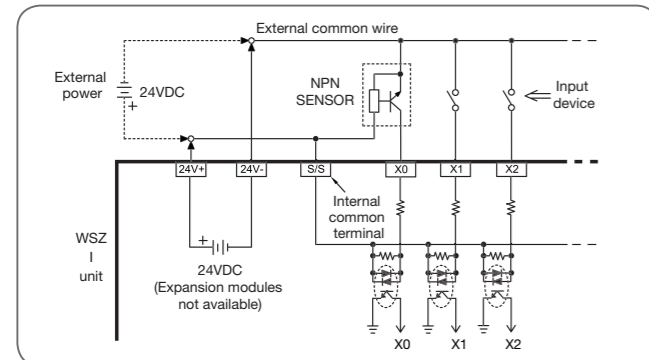
Wiring of 5VDC differential input to 5VDC single-end SINK/SOURCE input (Max. 200KHz)



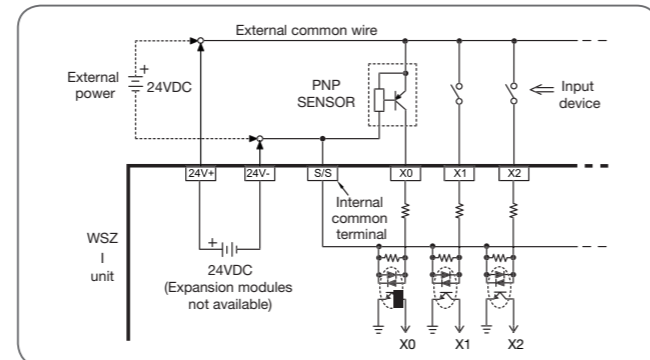
Wiring of 5VDC differential input to 24VDC single-end SINK/SOURCE input (Max. 200KHz)



Wiring of 24VDC single-end SINK input



Wiring of 24VDC single-end SOURCE input



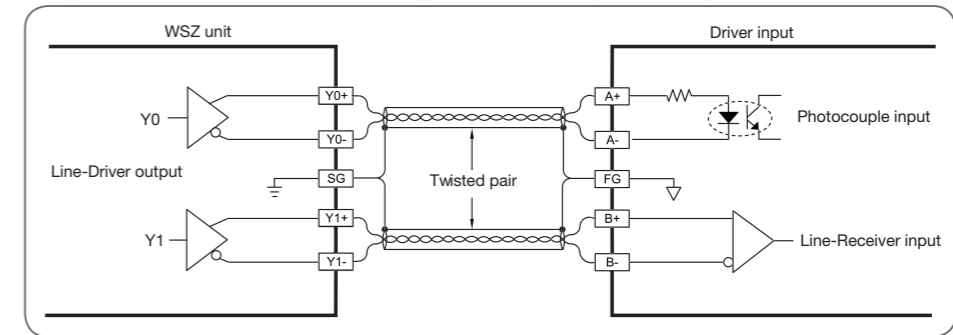
General Specifications

Digital Output (DO) Specifications

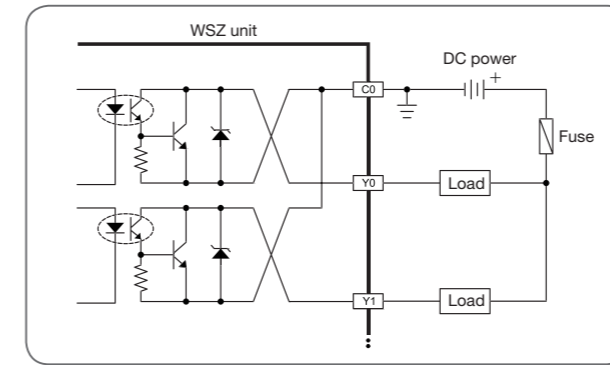
Specification	Item	Differential output	Single-end transistor output			Single-end relay output
		Ultra high speed	High speed	Medium speed	Low speed	
Maximum output frequency*		920KHz	200KHz	20KHz	—	—
Working voltage		5VDC±10%				< 250VAC/30VDC
Maximum load current	Resistive	50mA	0.5A	0.5A	0.5A/0.1A (24YT/J)	2A/single, 4A/common
	Inductive					80VA(AC)/24VA(DC)
Maximum voltage drop/ conducting resistance		—	0.6V	2.2V	2.2V	0.06V (initial)
Minimum load		—	—			2mA/DC power
Leakage current		—				< 0.1mA/30VDC
Maximum output delay time	ON→OFF	200nS	2μS	15μS		10mS
	OFF→ON			30μS		
Output status indication		Displayed by LED: Light when " ON" , dark when " OFF"				—
Over current protection		—				N/A
Isolation type		Photocouple isolation, 500VAC, 1 minute				Electromagnetic isolation 1500VAC, 1 minute
SINK/SOURCE output type		Independent dual terminals for arbitrary connection	Choose SINK/SOURCE by models and non-exchangeable			Can be arbitrarily set to SINK/SOURCE output

*: Half of the maximum frequency while A/B phase output

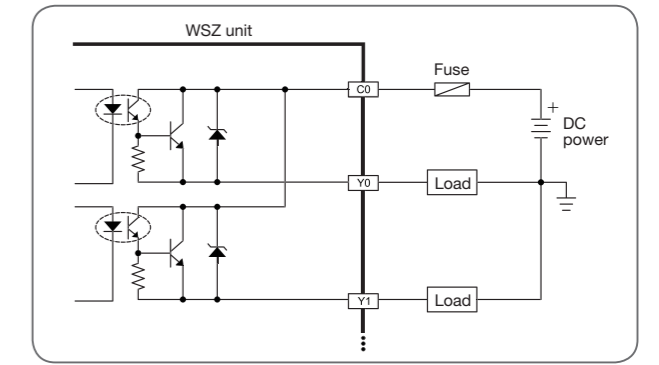
Wiring of 5VDC differential output (with frequency up to 920KHz, for high speed or high noise environments)



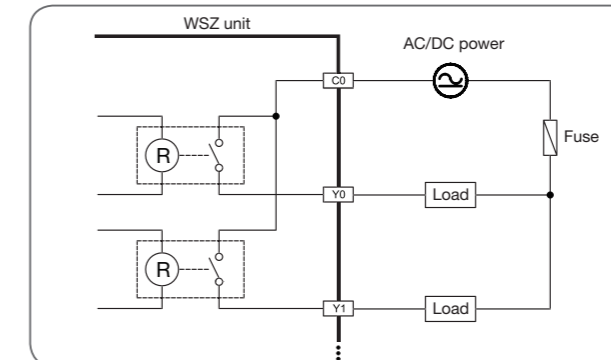
Wiring of transistor single-end SINK output



Wiring of transistor single-end SOURCE output



Wiring of relay single-end output



Product Specifications

Basic Main Units (MA)



Specification		Model	WSZ-14MAR2-D24	WSZ-24MAR2-D24	WSZ-24MAT2-D24	
Digital Input	24VDC	Medium speed (20kHz)	4 points	8 points	8 points	
		Medium speed (Total 5kHz)	4 points	6 points		
Digital Output	Relay		6 points	10 points	-	
		Transistor	Medium speed (20kHz)	-	-	8 points
			Low speed	-	-	8 points
Communication Port	Built-in	1 port (Port0, RS232)				
	Expandable	2 ports (Port1-2, RS485 or RS232 or Ethernet)				
Calendar		Optional				
Built-in power supply		SPW14-D24	SPW24-D24			
Wiring mechanism		7.62mm fixed terminal block				
Dimension		Figure 2	Figure 1			

Advanced Main Units (MC)



Specification		Model	WSZ-14MCT2-D24/AC	WSZ-24MCT2-D24/AC	WSZ-32MCT2-D24/AC	WSZ-40MCT2-D24/AC	WSZ-60MCT2-D24/AC	
Digital Input	24VDC	High speed (200kHz)	2 points	4 points	6 points	6 points	8 points	
		Medium speed (20kHz)	2 points	4 points	2 points	2 points	-	
		Medium speed (Total 5kHz)	4 points	6 points	8 points			
Digital Output	Relay		-	-	-	-	-	
		Transistor	High speed (200kHz)	2 points	4 points	6 points	6 points	8 points
			Medium speed (20kHz)	4 points	4 points	2 points	2 points	-
			Low speed	-	2 points	4 points	8 points	16 points
Communication Port	Built-in	1 port (Port0, USB or RS232)						
	Expandable	4 ports (Port1-4, RS485 or RS232 or Ethernet or GSM or ZigBee)						
Calendar		Built-in						
Built-in power supply		SPW14-D24	SPW24-AC/D24					
Wiring mechanism		7.62mm fixed terminal block						
Dimension		Figure 2	Figure 1					

DIO Expansion Units



Specification		Model	WSZ-24XYT	WSZ-8XYR	WSZ-8XYT	WSZ-8YT	WSZ-16YR	WSZ-16YT
Digital Input	24VDC	Low speed	14 points	4 points		-	-	-
Digital Output	Relay		-	4 points	-	-	16 points	-
		Transistor	Low speed	10 points	-	4 points	8 points	-
Built-in power supply			SPW24-D24		-			
Wiring mechanism			7.62mm fixed terminal block					
Dimension			Figure 1	Figure 4		Figure 3		

Product Specifications

AIO Modules



Specification		Model	WSZ-6AD	WSZ-4A2D	WSZ-2DA
Input point			6 points	4 points	-
Output point			-	2 points	2 points
Input/Output value			-8192 to 8191 or 0 to 16383 (14-bit)		
Input/output Signal range	Bipolar		Voltage: -10 to 10V or -5 to 5V Current: -20 to 20mA or -10 to 10mA		
	Unipolar		Voltage: 0 to 10V or 0 to 5V Current: 0 to 20mA or 0 to 10mA		
Maximum resolution			Voltage: 0.3mV (5V/16384) Current: 0.61μA (10mA/16384)		
Accuracy			± 1%		
Conversion time			Conversion once for each scan		
Maximum input signal			Input voltage: ±15V Input current: ±30mA	-	-
Allowable load range			-	Output voltage: 500Ω to 1MΩ Output current: 0 to 500Ω	
Input impedance			Input voltage: 63.2KΩ Input current: 250Ω	-	-
Isolation method			Transformer(power) and photocouple(signal) isolation, 500VAC, 1 minute, no isolation between each channel		
Power consumption			24VDC -15%/+20%, 3.2W max.		
Wiring mechanism			7.62mm fixed terminal block		
Dimension			Figure 4		

Temperature Measurement Modules



Specification		Model	WSZ-6TC	WSZ-16TC
Number of input points			6 points	16 points
Sensor type and temperature measurement range			Thermocouple Sensor: J (-200 to 1200°C) E (-190 to 1000°C) K (-190 to 1300°C) T (-190 to 380°C) R (0 to 1800°C) B (350 to 1800°C) S (0 to 1700°C) N (-200 to 1000°C)	
Temperature compensation			Built-in cold junction compensation	
Resolution			0.1°C	
Temperature refresh time			2 or 4 seconds	3 or 6 seconds
Overall Precision			± (1%+1°C)	
Isolation method			Transformer(power) and photocouple(signal) isolation, 500VAC, 1 minute, isolation between each channel	
Power consumption			24VDC -15%/+20%, 2W max.	
Wiring mechanism			3.81mm european terminal block	7.62mm fixed terminal block
Dimension			Figure 4	Figure 1

Load Cell Module



Specification		Model	WSZ-2A4TC
Number of channel			1 channel
Resolution			16-bit (including sign bit)
Occupied I/O points			1 IR (input register) and 8 points DO
Sampling frequency			5/10/20/25/60/120/240/480 Hz optional
Non-linearity degree			0.01% full scale @25 °C
Zero drift			0.2 μV/ °C
Gain drift			10 ppm/ °C
Excitation voltage			5V, maximum load is 250Ω
Level of sensitivity			2mV/V, 5mV/V, 10mV/V, 20mV/V
Filters			Moving averages
Isolation method			Transformer (power) and photocouple (signal) isolation, 500VAC, 1 minute
Power consumption			24VDC, -15%/+20%, 2W
Wiring mechanism			7.62mm fixed terminal block
Dimension			Figure 4

AIO Boards



Specification		Model	WSZ-B2A1D
Input point			2 points
Output point			1 point
Input / Output value			0 to 1630 (14-bit representation, valid 12-bit)
Input / Output polar			Unipolar
Input / Output counting range			0 to 10V
Conversion time			Conversion once for each scan
Accuracy			±1%
Isolation method			Non-isolation
Wiring mechanism			3.81mm European terminal block
Installation position			Expansion slot of main unit

AI+Temperature Measurement Combo Modules



Specification		Model	WSZ-2A4TC
Analog input (AI) points			2 points / 14-bit
Temperature measurement input points			4 points (thermocouple)
Analog input specification			Same as WSZ-6AD
Temperature input specification			Same as WSZ-6TC
Power consumption			24VDC-15%/+20%, 2W max.
Wiring mechanism			7.62mm fixed terminal block
Dimension			Figure 4

Product Specifications

General Communication Boards/Modules



Specification	Model	WSZ-CB25	WSZ-CM22	WSZ-CM55
RS232 Port		1 port (Port1)	2 ports (Port3, Port4)	-
RS485 Port		1 port (Port2)	-	2 ports (Port3, Port4)
Indicators		Each Port has its own TX, RX LED indicators		
Wiring mechanism		DB9F, 3 pins spring terminal	DB9F	3 pins spring terminal
Installation position		Expansion slot of main units		

Figure 5

Ethernet Communication Boards/Modules



Specification	Model	WSZ-CBE	WSZ-CM25E
Network interface		10 Base T	
Network protocol		TCP/UDP/IP, ICMP, ARP	
Application protocol		Modbus-TCP server mode	
PLC interface		Port1, Port2	Port4
PLC communication speed		115.2 kbps	9.6k/19.2k/38.4k/57.6k/115.2k/230.4kbps
Expansion communication interface		N/A	RS232 (Port3), RS485 (Port4)
Application IP port number		Modbus-TCP 502 or customized	
Security protection		IP based access control	
Indicators		Internet RX, TX, LINK LEDs indicators	
Wiring mechanism		RJ-45	DB9F, spring terminal block 4-pin x1, 3-pin x1
Dimension (Installation position)		Expansion slot of main unit	Figure 5

CANopen® Communication Board



Specification	Model	WSZ-CBCAN
Communication standard		CAN 2.0A CANopen
Network topology		3-Phase fieldbus
Communication speed		10k/20k/50k/125k/250k/500k/1Mbps
Maximum number of connection station		127 stations
Method of sending signal		Event or cyclic transmission
Isolation method		Photocouple (signal) isolation, 500VAC, 1 minute
Number of PDO communication		RXPDO-10, TXPDO-10 total up to 80 registers
Number of SDO channels		Client -1, Server-1
Error control		Heartbeat
Wiring mechanism		3-pin spring terminal block
ID setup method		Same as PLC station number or setup by software
Working mode		Master or slave dual modes
Installation position		Expansion slot of main unit

Memory Pack



Specification	Model	WSZ-PACK
Memory		1M bits FLASH ROM
Memory capacity		20k Words program + 20k Words data
Write protection		DIP switch ON/OFF protection

Communication Cables



Specification	Model	WSZ-U2C-MD-180	WSZ-232P0-9F-150	WSZ-232P0-9M-400
Features		Standard USB A connector to RS232 MD4M connector (used in standard PC USB to main unit Port 0 RS232), length 180cm	Dedicated communication cable for main unit Port 0 (RS232) to DB9F connector, length 150cm	Dedicated communication cable for main unit Port 0 (RS232) to DB9M connector, length 400cm

Dimensions

Figure 1

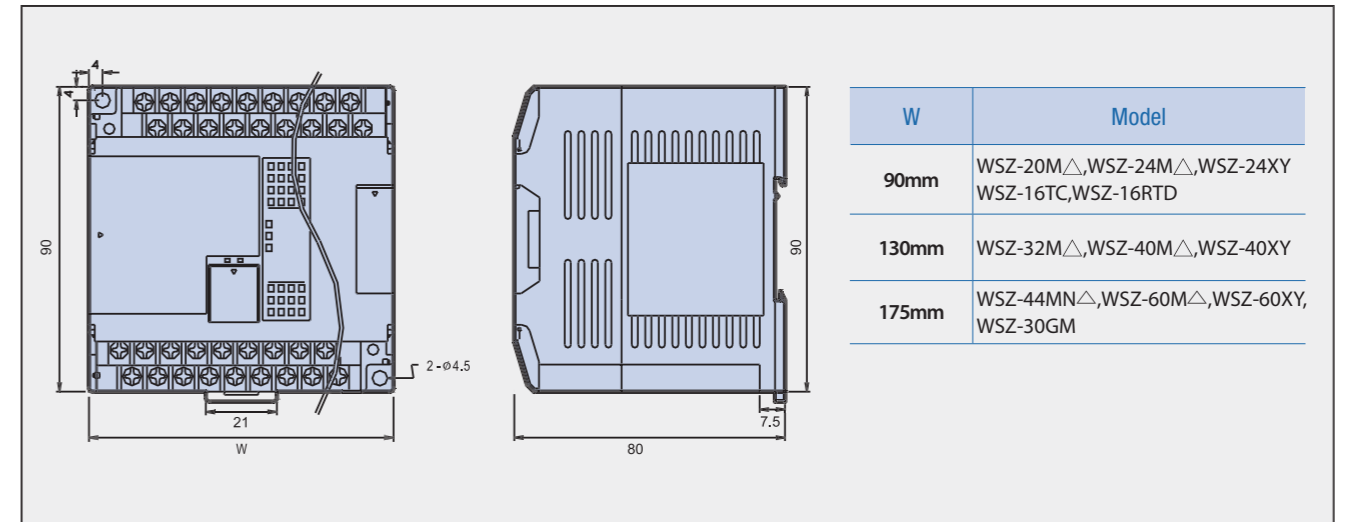


Figure 2

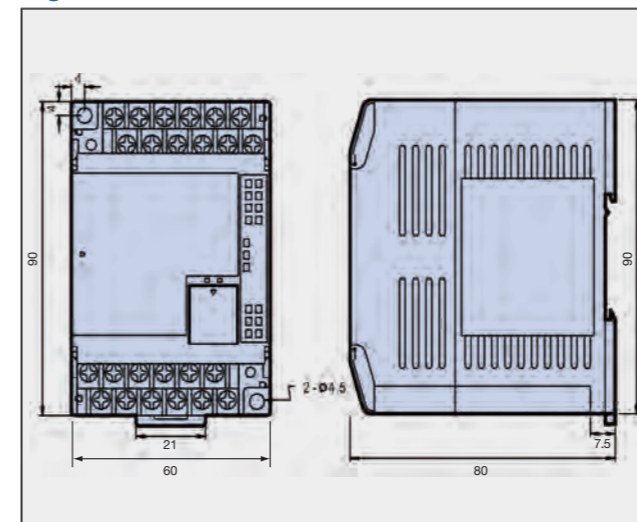


Figure 3

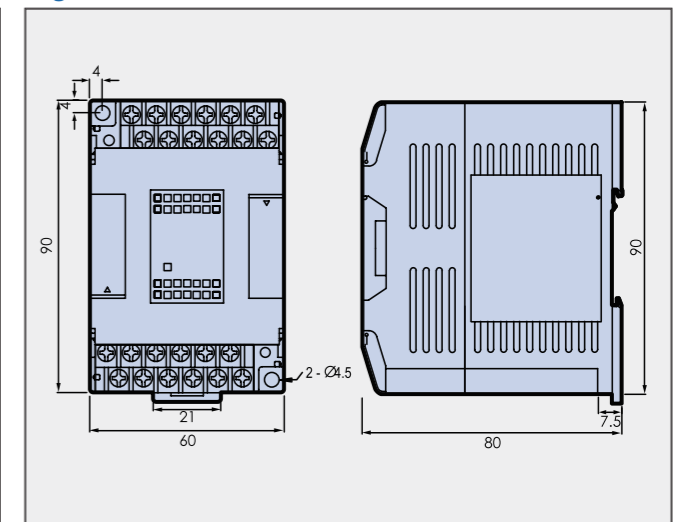


Figure 4

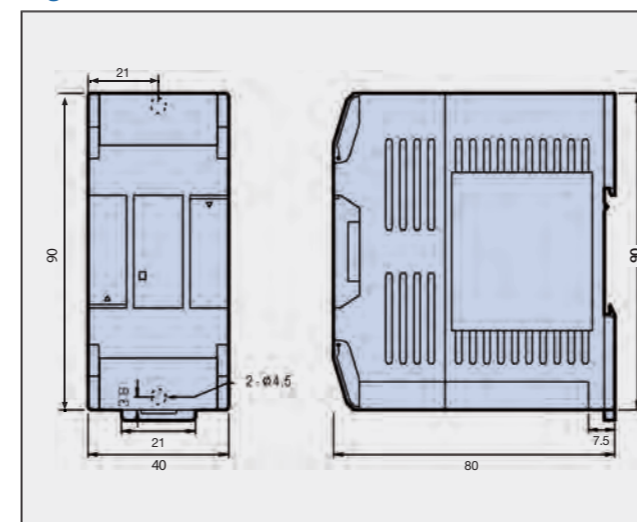
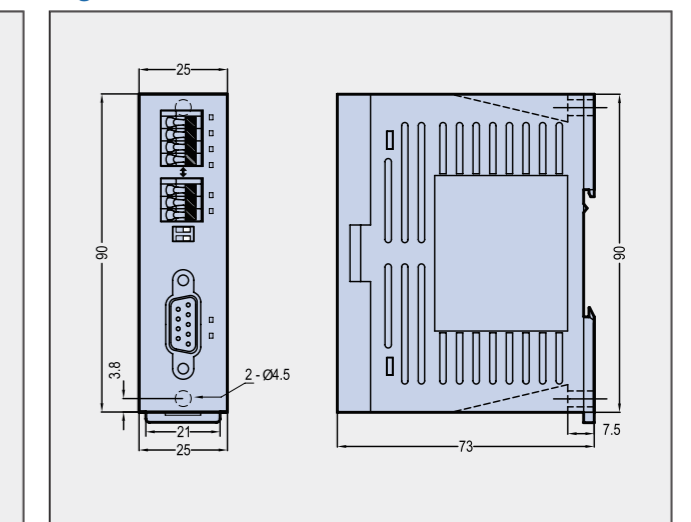


Figure 5





SAFETY PRECAUTIONS

1. This catalog is intended for use in selecting required servo systems. Before actually using these products, carefully read their instruction manuals and understand their correct usage.
2. Products described in this catalog are neither designed nor manufactured for combined use with a system or equipment that will affect human lives.
If you are considering using these products for special purposes, such as atomic energy control, aerospace, medical application, or traffic control, please consult our sales office.
3. If you use our product with equipment that is expected to cause serious injury or damage to your property in case of failure, be sure to take appropriate safety measures for the equipment.

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